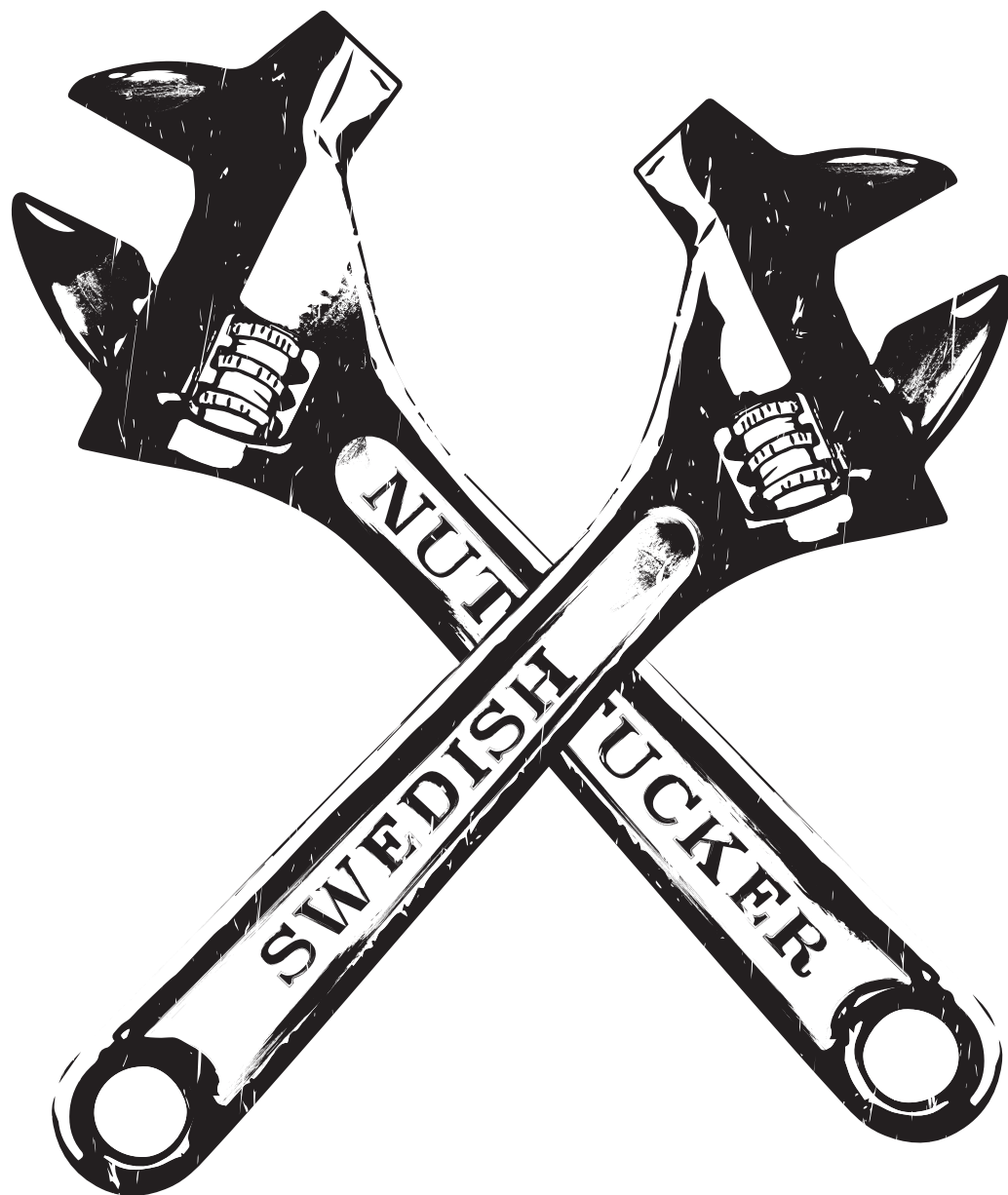


# TAP CHART

## TAP DRILL SIZES

### TAP SIZE DRILL SIZE DECIMAL

4-40	43	0.0890
6-32	36	0.1065
8-32	29	0.1360
10-24	25	0.1495
10-32	21	0.1590
12-24	16	0.1770
1/4-20	7	0.2010
1/4-28	3	0.2130
5/16-18	F	0.2570
5/16-24	I	0.2720
3/8-16	5/16	0.3125
3/8-24	Q	0.3320
7/16-14	U	0.3680
7/16-20	25/64	0.3906
1/2-13	27/64	0.4219
1/2-20	29/64	0.4531
9/16-12	31/64	0.4844
9/16-18	33/64	0.5156
5/8-11	17/32	0.5312
5/8-18	37/64	0.5781
3/4-10	21/32	0.6562
3/4-16	11/16	0.6875
7/8-9	49/64	0.7656
7/8-14	13/16	0.8125
1-8	7/8	0.8750
1-12	59/64	0.9219
1-14	15/16	0.9375



## PIPE TAP DRILL SIZES (NPSC)

### TAP SIZE DRILL SIZE DECIMAL

1/8-27	11/32	0.3438
1/4-18	7/16	0.4375
3/8-18	37/64	0.5781
1/2-14	23/32	0.7188
3/4-14	59/64	0.9218
1-11-1/2	1-5/32	1.1562
1-1/4-11-1/2	1-1/2	1.5000
1-1/2-11-1/2	1-3/4	1.7500
2-11-1/2	2-7/32	2.2187
2-1/2-8	2-21/32	2.6562

IF IT AIN'T BROKE, TRY HARDER